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A2LA Accredited ISO/IEC 17025:2005 Certificate # 2558.01

DIECON 8 ZINC DIECAST CONDITIONER

ACCU-LABS Diecon 8 Conditioner is an alkaline material designed for use on zinc die castings after cleaning and treatment with **ACCU-LABS Dieglow 10**. **Diecon 8** conditioner, when properly employed, will desmut zinc die castings of high copper content and neutralize the acidity on the surface prior to the subsequent plating cycle.

OPERATING CONDITIONS:

Concentration:	6 to 8 oz/gal (45 - 60 g/L) Diecon 8 with water
Dwell:	Variable, parts should turn uniformly white in appearance
Temperature:	Room
Equipment:	Steel

CONTROL TEST:

1. Add exactly 50 ML of tank solution into a 250 ML flask.
2. Add 2 – 4 drops of phenolphthalein indicator solution.
3. Titrate with 1N Hydrochloric acid to a pink to clear end point.

Calculation: ML of Acid x 0.67 = Ounces Per Gallon of **Diecon 8**

WASTE TREATMENT:

For waste treatment, the user is required to know and follow all the appropriate local/state/federal regulations for on-site or off-site treatment which may require permits.

SAFETY: Always wear proper personal protective gear and eye protection when working with or around this product. Read MSDS prior to use.

NON-WARRANTY

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