

# ACCU-LABS INC.

4831 S. Whipple Avenue  
Chicago IL 60632  
Phone: 773.523.3100 Fax: 773.523.4008  
[www.accu-labs.com](http://www.accu-labs.com)

A2LA Accredited ISO/IEC 17025:2005 Certificate # 2558.01

## 850 IMMERSION TIN

ACCU-LABS 850 is a non-cyanide immersion tin product that deposits a fine grain structure, white and bright in color, and extremely dense. The deposits are ductile, soft and adherent. The deposited tin has good abrasion and chemical resistance. 850 baths are stable and have a long life, making them practical and economical for large volume production applications.

ACCU-LABS 850 can be used directly over copper and also enhances the solderability and corrosion resistance of tin or tin/lead solder plated circuits, connectors, or other parts. ACCU-LABS 850 is potentially helpful whenever solderability problems exist. ACCU-LABS 850 is supplied as a liquid product to be used concentrated as received.

### OPERATIONAL GUIDELINES:

<b>Surface Preparation:</b>	Parts should be free of oil, grease, shop soils etc. some parts may require micro-etch; contact your Accu-Labs Representative for surface prep recommendations
<b>Concentration:</b>	Full strength
<b>Temperature:</b>	140-150°F
<b>Dwell Time:</b>	30 seconds – 5 minutes; depending on parts to be coated
<b>Tank:</b>	PVC, polyethylene, polypropylene, ceramic crock
<b>Agitation:</b>	Mild part agitation DO NOT USE AIR!

**HANDLING:** Always wear eye protection and personal protective gear when working with or handling this product.

### NOTICE OF NON WARRANTY:

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