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A2LA Accredited ISO/IEC 17025:2005 Certificate # 2558.01

DC-9 Strip

Electrolytic metal stripper for zinc diecast

General Description:

Accu-Labs DC-9 Strip is a unique blend of surface activating ingredients that are specifically formulated for removing copper, brass, nickel, and chrome from zinc die-castings electrolytically without attack to base material.

Features and Benefits:

- ❑ Cost Effective - Reduced etching, pitting and inter granular attack of surface material, thereby reducing costly material rejects. Long solution life adds to economy of operation.
- ❑ Versatile – one strip does it all
- ❑ Easy to Use – Easy to mix, add, and maintain

Operating Conditions:

Concentration	100% v/v (full strength)
Temperature	70 - 130 °F (25 - 80 °C)
Immersion time	As Needed

Equipment:

Tank: Heavy polypropylene tank (reinforced), ceramic crock, lead or lead lined tank

Electrical: Cathodes are lead; parts to be stripped are made anodic (positive) 4-6 volts minimum 20 ASF.

Racks: Due to the aggressive nature of the stripping action, a certain level of attack will be experienced by any rack material. However, zinc coated steel racks have exhibited the most successful resistance to attack by the stripping solution.

Safety & Handling:

CAUTION! DC-9 Strip and its working solutions are acidic in nature. Avoid splashing onto skin and into eyes; may cause chemical burns and blindness. Use only with suitable protective goggles and gear. Wash thoroughly after any work with this product. Refer to Material Safety Data Sheet for more complete information. Handle this and all chemicals with care.

General Operating Guide:

- ❑ Tank should be kept covered when not in use
- ❑ Periodic checks of total metals dissolved, Specific Gravity, and total acid. Contact your Accu-Labs sales representative.
- ❑ Parts must enter strip completely dry.
- ❑ Cathodes should be cleaned periodically to help promote electrical contact.

Non-warranty

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