

ACCU-LABS INC.

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A2LA Accredited ISO/IEC 17025:2005 Certificate # 2558.01

398-T ELECTROLYTIC CLEANER

ACCU-LABS 398-T (formerly known as Patclin 398-T) is a highly alkaline, electrocleaning powder compound for use as a reverse current cleaner. **398-T** removes fabricating soils and smuts, drawing and stamping compounds. **398-T** has long life and high conductivity. It can also be used to clean magnesium and copper.

ACCU-LABS 398-T frequently provides all of the alkaline cleaning required. When a soak cleaner is necessary, contact ACCU-LABS, INC., for a product recommendation.

Makeup:

ACCU-LABS 398-T is a highly alkaline, free flowing, powder mixture packaged in drums. Tanks should be filled $\frac{3}{4}$ full with water and heated to 120 - 130° F. Add required quantity slowly while stirring. When totally dissolved, bring to operating level and heat to operating temperature.

OPERATING GUIDELINES:

Concentration.....8 - 24 oz/gal
Temperature.....160 - 200° F
Time..... $\frac{1}{2}$ - 3 minutes
Voltage.....6-9 volts with reverse current

ANALYTICAL CONTROL

Titrate a 10 ml sample of the 398-T working bath solution with 1.0 N HCL. Add 50 ml deionized water and 5 drops of phenolphthalein indicator and titrate to a pink to clear end point.

Ml of 1.0 Normal Hydrochloric Acid x .71 = oz/gal **ACCU-LABS 398-T**

SAFETY

ACCU-LABS 398-T is highly alkaline and can cause severe burns. Avoid direct contact with skin and eyes. Wear protective clothing and eye protection. Flush exposed areas with clean, clear water. Consult a physician for medical attention. Read the Material Safety Data Sheet for this product before using.

NOTICE OF DISCLAIMER

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